

Work Order ID 104702***104702***

Page 1

Item ID: D206-802-133

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 5 Door Opener - Composite Baggage Door

Stop ***NS2***Start Date: 7/16/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *msf* Date: *13-7-16* Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D407-802-3

A

100

100

DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-133 CHG002

DAS 06 13/7/22

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

*1 13-7-22**8*

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

DAS 06 13/7/22

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Item ID: D206-802-133

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 5 Door Opener - Composite Baggage Door

Stop ***NS2***

Start Date: 7/16/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPDD206-802-133

Location: _____

PPP rev: _____

3/7/22 

130

QC21- Final Inspection - Work Order Release

0.00

130


QC

Memo

0.00

Quality Control

MLJ 13-07-22


13-7-22

Picklist Print

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Work Order ID: 104702

Parent Item: D206-802-133

Parent Item Name: 5 Door Opener - Composite Baggage Door

Start Date: 7/16/2013

Required Date: 7/19/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC
ECN12-624 DD verf:EC

IPP Rev:B 12.07.30 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-802-029 Crew Door Opener LH SP		Manufactured	No			105	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		1			1	2			
				97484		1			1	2			
D206-802-030 Crew Door Opener RH SP		Manufactured	No			105	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		1			1	2			
				97548		1			1	2			
D206-802-031 Passenger Door Opener LH SP		Manufactured	No			105	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		1			1	2			
				97552		1			1	2			
D206-802-032 Passenger Door Opener RH SP		Manufactured	No			105	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		1			1	2			
				97544		1			1	2			
D407-802-019 Baggage Door Opener - Composite Door SP		Manufactured	No			105	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		3			1	2			
				76259		1			1	2			
				85367		1			1	2			
				87416		1			1	2			

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Page 1

Item ID: D206-802-133

Accept

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Revision ID:

Stop ***NS2***

Item Name: 5 Door Opener - Composite Baggage Door

Start Date: 7/16/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *muf*Date: *13-7-16* Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-3

A

100

100

DC

Document Control

DOCUMENT CONTROL *SP*

Memo

Photocopy bluefile and create labels per PPP D206-802-133 CHG002

0.00

0.00

*Just hbf**MCS 13-07-22*

105

105

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

110

110

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

5.3 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
1	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
1	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

5.5 D206-802-131/-133/-135 Combination Kits.

Qty -131	Qty -133	Qty -135	Part Number	Description
1	1	1	D206-802-131	5 DOOR OPENER KIT (METAL BAGGAGE DOOR)
1	1	1	D206-802-133	5 DOOR OPENER KIT (COMPOSITE BAGGAGE DOOR)
1	1	1	D206-802-135	4 DOOR OPENER KIT
1	1	1	D206-802-029	CREW DOOR OPENER KIT, LH
1	1	1	D206-802-030	CREW DOOR OPENER KIT, RH
1	1	1	D206-802-031	PASSENGER DOOR OPENER KIT, LH
1	1	1	D206-802-032	PASSENGER DOOR OPENER KIT, RH
1			D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
	1		D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE